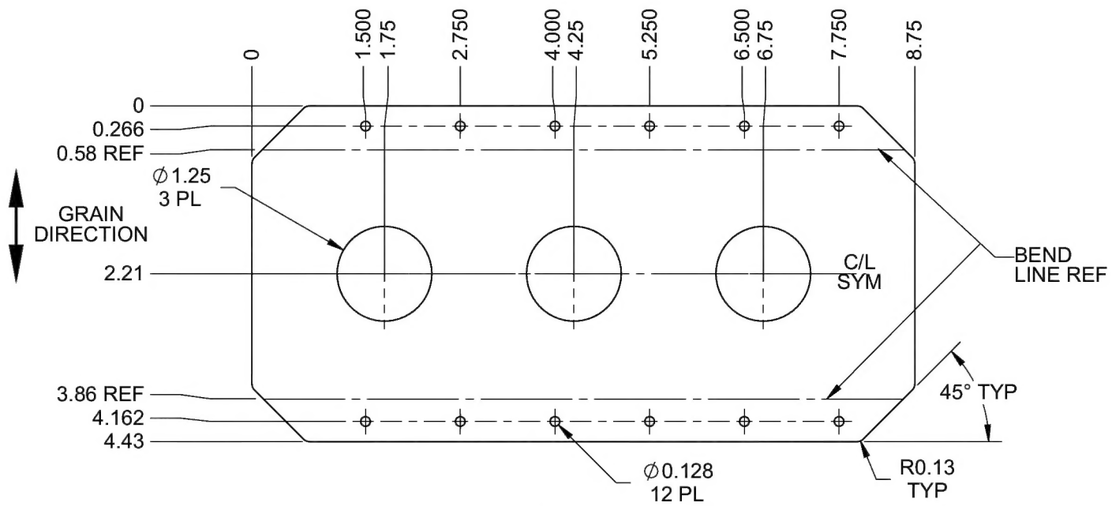
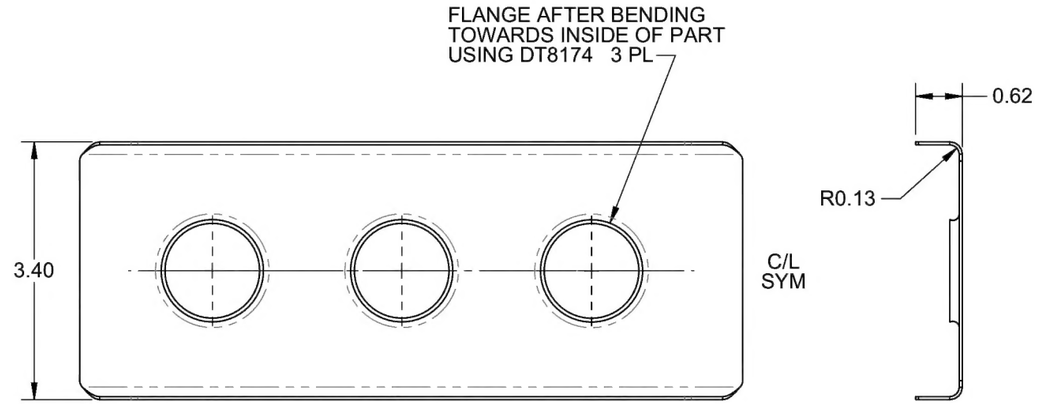
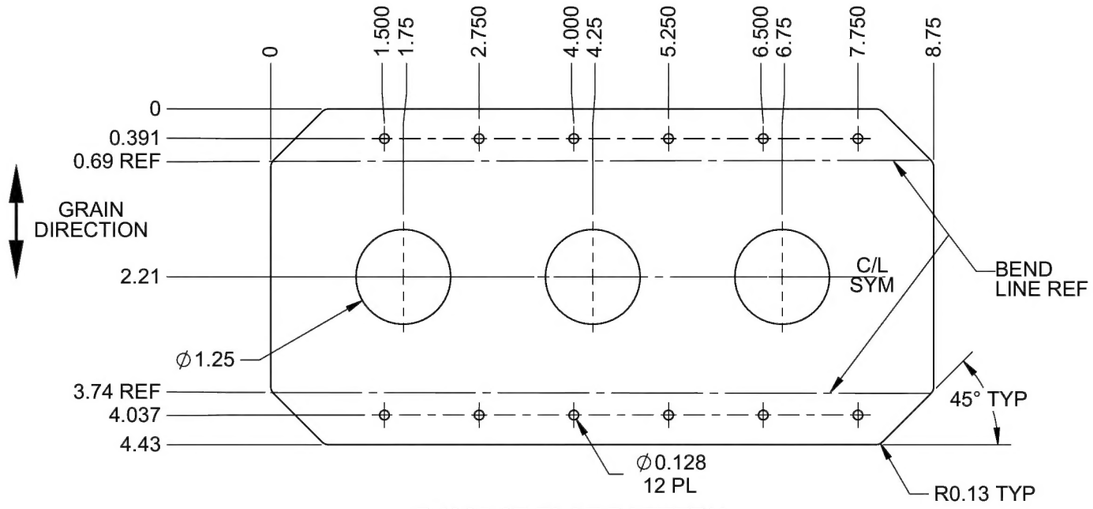


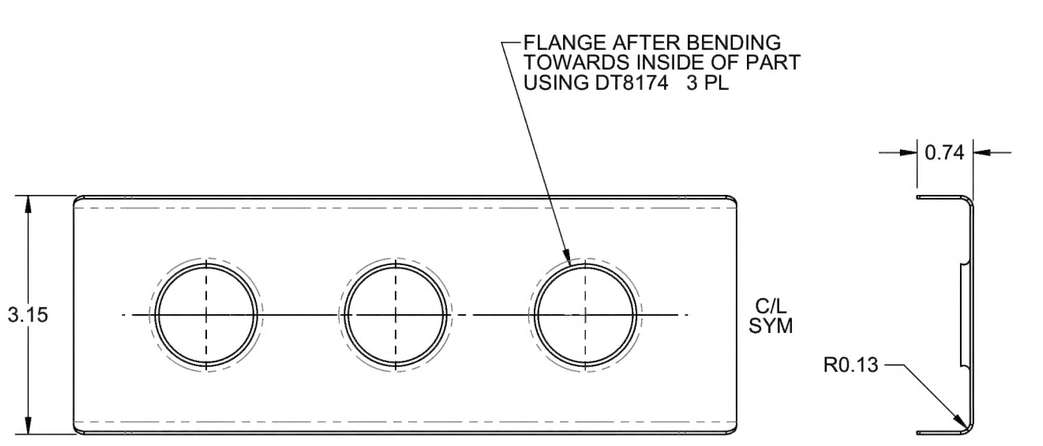
D4965-1F FLAT PATTERN



D4965-1 STEP SPACER



D4965-3F FLAT PATTERN



D4965-3 STEP SPACER

NOTES:
1) MATERIAL: D4965-1: MAKE FROM D4965-1F
D4965-3: MAKE FROM D4965-3F
D4965-1F/-3F: 2024-T3 ALUMINIUM SHEET 0.040" THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209
(REF DART SPEC M2024T3S.040
2) FINISH: D4965-1/-3: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.05 lbs
8) ALL NON DIMENSIONED FEATURES CONTROLLED BY CAD FILE "D4965-1F_REV A.DXF" AND "D4965-3F_REV A.DXF"

PRELIMINARY ISSUE

DB 13.10.24

REV.	DESCRIPTION	BY	DATE
A	NEW ISSUE	DB	13.10.24

DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO. D4965	REV. PA1
MFG. APPR.			SHEET 1 OF 2
APPROVED		TITLE STEP SPACER	SCALE NTS
DE APPR.			
DATE	13.10.24		

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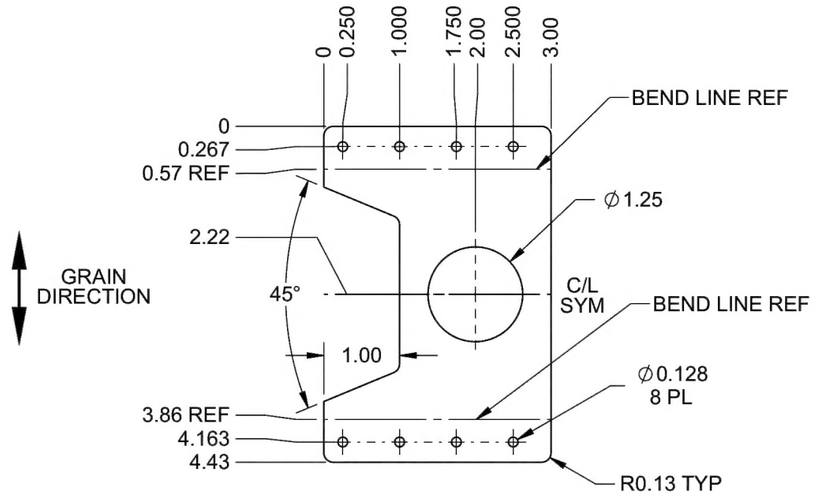
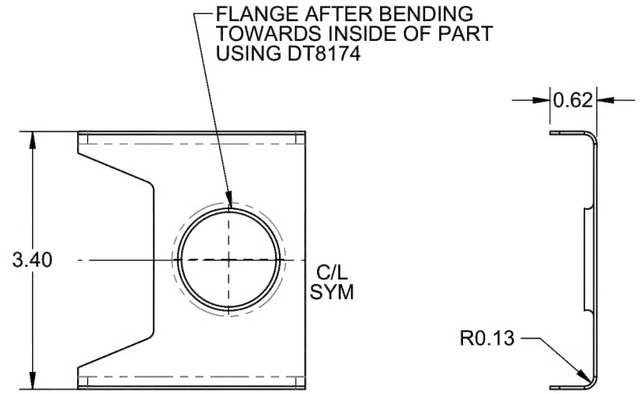
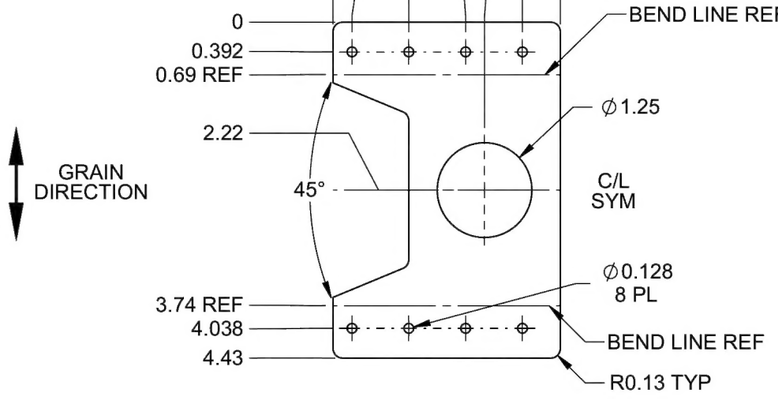


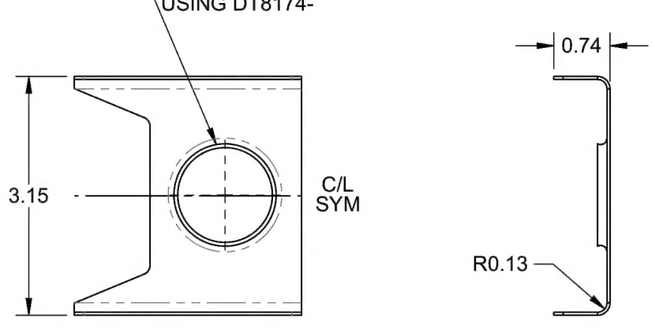
D4965-5F FLAT PATTERN



D4965-5 STEP SPACER



D4965-7F FLAT PATTERN



D4965-7 STEP SPACER

PRELIMINARY ISSUE

DB 13.10.24

NOTES:
1) MATERIAL: D4965-5: MAKE FROM D4965-5F
D4965-7: MAKE FROM D4965-7F
D4965-5F/-7F: 2024-T3 ALUMINIUM SHEET 0.040" THICK
PER QQ-A-250/4 OR AMS-QQ-A-250/4 OR AMS 4037 OR ASTM B209
REF DART SPEC M2024T3S.040
2) FINISH: D4965-5/-7: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 0.05 lbs
8) ALL NON DIMENSIONED FEATURES CONTROLLED BY CAD FILE "D4965-5F_REV A.DXF" AND "D4965-7F_REV A.DXF"

DESIGN	DB	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA	
DRAWN	DB		
CHECKED		DRAWING NO. D4965	REV. PA1
MFG. APPR.			SHEET 2 OF 2
APPROVED		TITLE STEP SPACER	SCALE NTS
DE APPR.			
DATE	13.10.24		

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